



Friday, March 10, 2023

Alabama Department of Transportation
Permit Office Room K-101
P.O. Box 303050
1409 Coliseum Blvd.
Montgomery, AL 36130-3050

Subject: Letter of Essentiality

Attn: Alabama Department of Transportation

Novelis has contacted PSC Crane & Rigging to transport the following components from the Port of Mobile, Alabama to our new facility located at the South Alabama Mega Site, 49780 AL-287, Bay Minette, AL 36507.

Description	Qty.	Weight (lbs.)	L (ft.)	W (ft.)	H (ft.)
CRANK SHEAR WITH O.B. PIP. & WIR	1	330,693	9.51	16.40	14.76
HOUSING & PIN	2	418,878	39.58	15.98	5.97
HOUSING & PIN	8	308,647	32.81	15.98	3.28
GEARBOX	2	165,347	13.12	13.12	16.40
160MM SHEAR HYDRAULIC GUILLOTINE	1	198,416	19.69	14.76	10.17

Rail and air are not a viable transportation options due to the weight, width and height therefore; we plan to barge them from the Port of Mobile, Alabama to Cliffs Landing in Bay Minette, Alabama then transport them over the road the final leg of the journey. We have performed a comprehensive route survey and the routes can be navigated safely on the equipment proposed.

All components have been reduced to their smallest size and weight while maintaining their integrity. The components are manufactured in Italy, Europe, and Thailand therefore; they cannot be manufactured on site. Projected travel dates are on or about November 2023.

Thank you for giving Novelis' transport application and request your consideration. Should you have any questions regarding our application please do not hesitate to contact me.

Sincerely,

Karl W Parker

Karl W. Parker
Site Construction Manager – Bay Minette, AL
Novelis Corporation
Mobile: +1 470-813-2518
karl.parker@novelis.adityabirla.com
www.novelis.com

Halley Dixon

From: Dan Poffenberger <dan.poffenberger@pscind.com>
Sent: Tuesday, August 15, 2023 11:04 AM
To: John Boone
Subject: FW: permit ID reference number 4858281

We got approval for the weight on the revised route from Alabama

Dan Poffenberger

Dispatch Manager
Direct: (937) 902-5034
Piqua Steel Company, Inc.
d/b/a PSC Crane & Rigging

From: Boyles, Karen <boylesk@dot.state.al.us>
Sent: Monday, August 7, 2023 12:44 PM
To: Dan Poffenberger <dan.poffenberger@pscind.com>
Subject: RE: permit ID reference number 4858281

This email originated outside of PSC. Please help keep us safe! It's up to us; think before you click, reply, or forward.

Dan,
I have heard back from Bridge Rating and they have approved the route with the following restrictions
Piqua Steel Company must be centered (w/ impact) as it crosses the failed structures in ALPASS Trip Request #: 4858281
with the vehicle described in the report (794,000lbs / 20 axles) but must observe full restrictions (vehicle centered / only
vehicle on the bridge / no sudden braking or acceleration / crawl speed) when crossing the following bridges:

BIN 8919 / AL 287 / MP = 6.22
BIN 7804 / AL 225 / MP = 2.11

Karen Boyles
Transportation Technologist
Maintenance Bureau
Vehicle Enforcement Office
Phone: (800)499-2782
Cell: (334)530-0281

From: Dan Poffenberger
Sent: Tuesday, August 01, 2023 1:00 PM
To: Boyles, Karen <boylesk@dot.state.al.us>
Subject: FW: permit ID reference number 4858281

Karen Boyles,

I just submitted the following request for approval.

This job is schedule for Dec 2023 time frame. We are just trying to get confirmation in advance that we can make the move with these weights and on this route.

Not sure if there is any way we can get pre-approved for this application. I know I still need confirmation from the county and I have a letter out to them.

Plus I realize that being so far out that we need to revisit this application closer to the start date. But if we cannot get approval at these weight we wanted to start looking into other options.

Please advise if there is anything else you would need from me for the approval or if I should be going about this a different way.

Thank you
Dan

Dan Poffenberger

Dispatch Manager
Direct: (937) 902-5034

Piqua Steel Company, Inc.
d/b/a PSC Crane & Rigging

From: Dan Poffenberger
Sent: Tuesday, August 1, 2023 1:51 PM
To: 'alabamapermits@dot.state.al.us' <alabamapermits@dot.state.al.us>
Subject: permit ID reference number 4858281

All,

Justification Letter is attached

Route Survey is attached

Engineered Drawing – attached

Please advise if you need anything else from me at this moment to get started.

Dan Poffenberger
Dispatch Manager
Direct: (937) 902-5034



Piqua Steel Company, Inc.
d/b/a PSC Crane & Rigging

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